

Covered Electrodes

CUTTING ROD

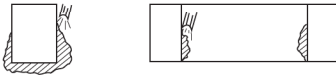
For special purpose (Cutting operation)

Description

- Cutting of carbon steels, cast irons, stainless steels and nonferrous alloys, etc.
- Designed for high efficiency in cutting of all kinds of steel.
- Quiet and stable arc.
- Excellent usability.
- When the electrodes have absorbed moisture, redry the electrode at 70~80°C for 30 minutes prior to use.

Illustration

- Removal of protrusion



- Removal of down gate, cross gate, etc.



Sizes available and recommended currents (AC or DC -)

Dia.	(mm)	3.2	4.0	5.0
Length	(mm)	350	400	400
Amp. (A)	F	150~130	230~180	300~400